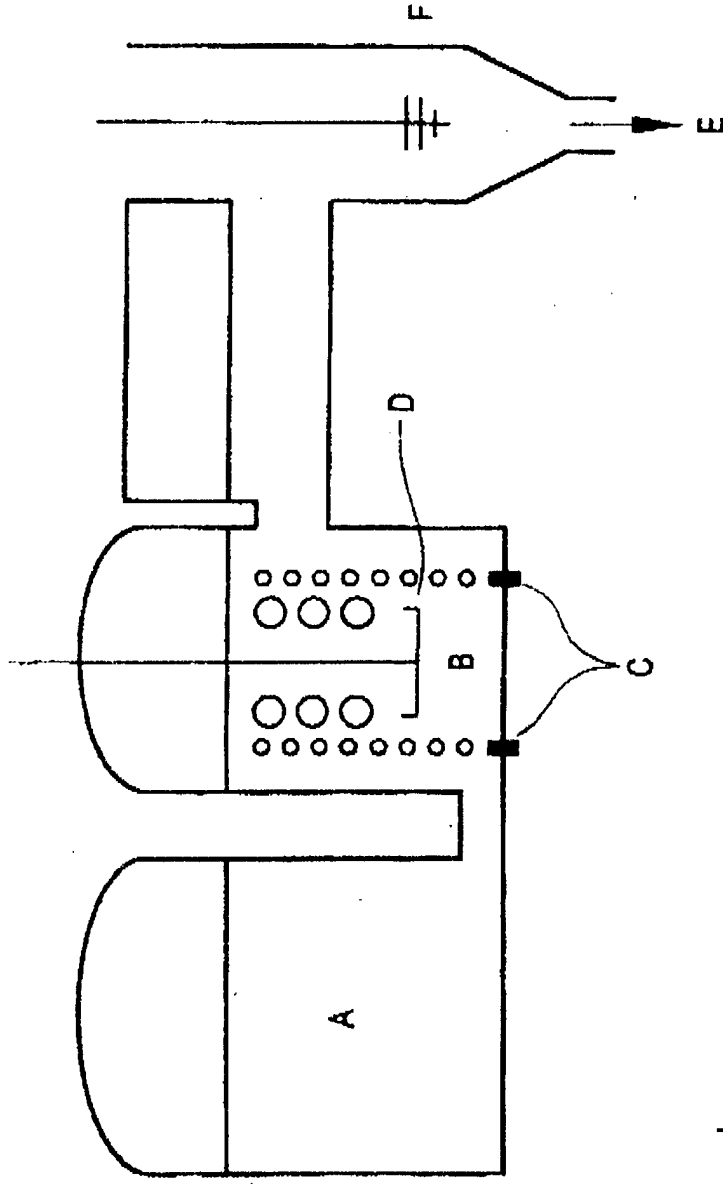


- [illegible]

Fig. 1



- A melt-down region
- B bubbling zone
- C bottom bubbling nozzles
- D feeding of bubbling gas via agitator or fixed pipe to the moulding process
- E homogenization
- F

Fig.2a

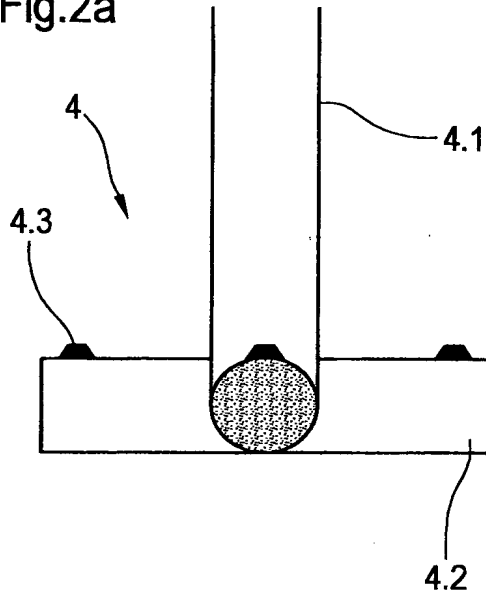


Fig.2b

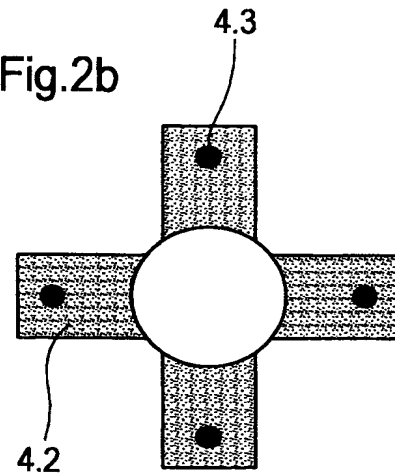


Fig.3

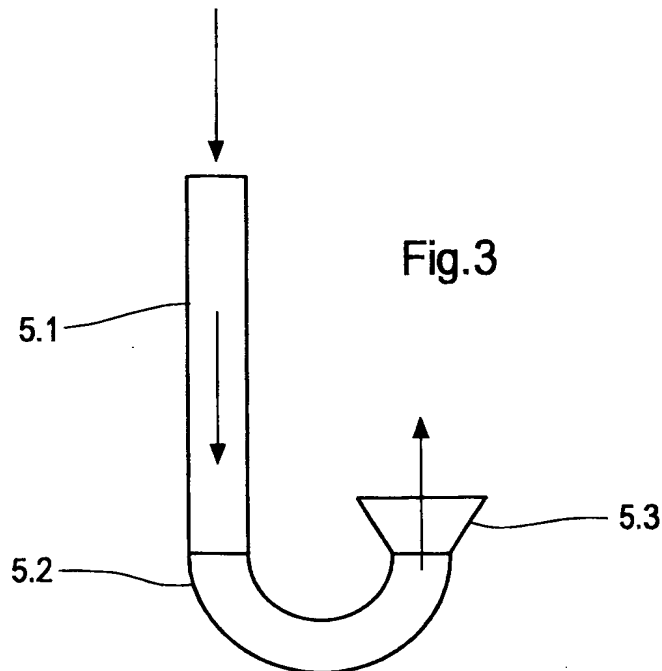


FIG. 2a

Fig.4

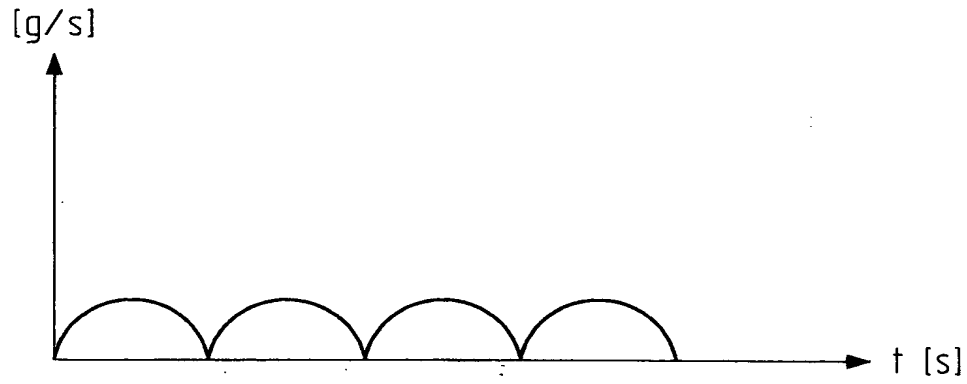


Fig.5

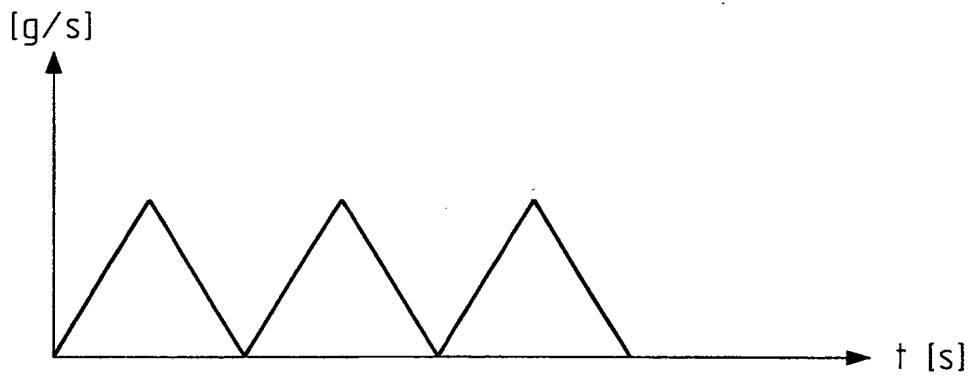


Fig.6

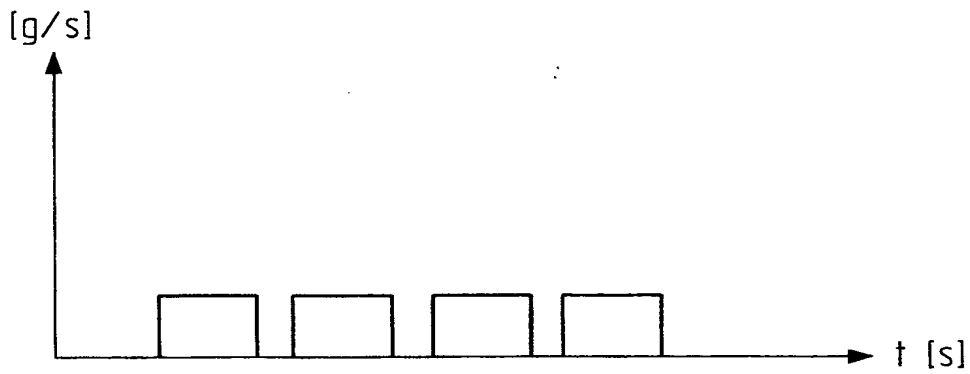


Fig.7

